

## AIR FLOW RATE DATA FOR AIR FILTERS IN INDUCTION KITS

This document shows air flow in CFM (cubic feet/min) for air filters when used in a Reverie air induction kit canister. All measurements were taken while using a 100mm inlet and outlet pipes. Optimal CFM measurement is taken at 1.5" of water; this is considered an acceptable pressure drop across a filter. 1.5" of water equates to approximately 3.73 mbar. 1"  $H_2O = 2.49$  mbar

	Description	Size (mm)	CF/M	Graph (Pressure Drop/Flow Rate)
R01SE0198	Daytona 230C Carbon Air Induction Canister 100, 75 or 58 mm outlet (CFM Measured with 100mm inlet & outlet)	152mm x 285mm	178	Daytona 100mm entry and exit  8 7 10 0 00 11 10 0 00 11 10 0 00 10 10 10 10 10 10 10 10 10 10 10 10 1
R01SE0198	Daytona 230C Carbon Air Induction Canister  100, 75 or 58 mm outlet (CFM Measured with 100mm inlet & outlet with flow reversed)	152mm x 285mm	300	Daytona 100mm entry & exit (reversed flow)  (0 3 2.5 2.5 2.5 2.5 2.5 2.5 2.5 2.5 2.5 2.5



R01SE0594	Daytona 500 Carbon Air Induction Canister	205mm x 300mm	N/A	N/A
R01SE0351	Indy 200BC Carbon Air Induction Canister 152mm (6") inlet/outlet	152mm x 235mm	166	Indy open entry 100 mm exit    Same Property   100 mm exit   100 mm exit
R01SE0352	Indy 200BC Carbon Air Induction Canister 152mm (6") inlet, custom outlet	152mm x 235mm	N/A	N/A

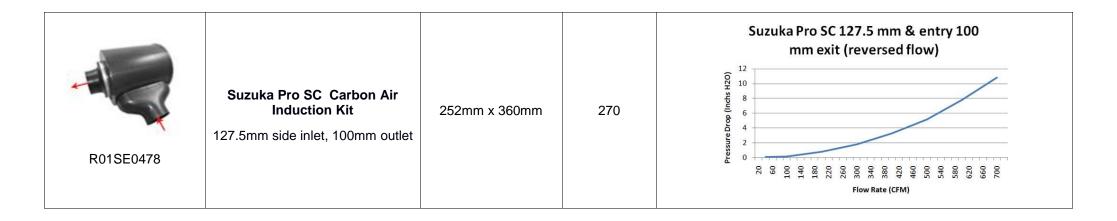


R01SE6009	Indy 200BC Carbon Air Induction Canister 152mm (6") inlet, rectangular outlet	152mm x 235mm	N/A	N/A
R01SE0049	Suzuka 290C Carbon Air Induction Canister  152mm (6") outlet and 100mm inlet with two raised flat mounting surfaces	152mm x 470mm	166	Suzuka open entry 100 mm exit  8 7 100 4 500 100 100 100 100 100 100 100 100 100
R01SE0488	Suzuka 290C Clubman Carbon Air Induction Kit 2 x 152mm (6") inlet with 100mm outlet	152mm x 305mm	317	Suzuka dual 152mm entry 100mm  exit  8  7  8  8  10  00  10  10  10  10  10  10



R01SE0479	Suzuka Pro BC Carbon Air Induction Kit 152mm (6") inlet, 100mm outlet	252mm x 360mm	185	Suzuka Pro 100mm exit 152mm entry  25  00  10  00  10  00  00  00  00  00  0
R01SE0479	Suzuka Pro BC Carbon Air Induction Kit 152mm (6") inlet/outlet	252mm x 360mm	422	6. Suzuka Pro 152mm exit & entry  4.5  4.5  0.5  0.5  0.5  0.5  0.5  0.5
R01SE0478	Suzuka Pro SC Carbon Air Induction Kit 100mm side inlet, 152mm (6") outlet	252mm x 360mm	190	Suzuka Pro SC 100 entry 152mm exit  (100 entry 152mm exit





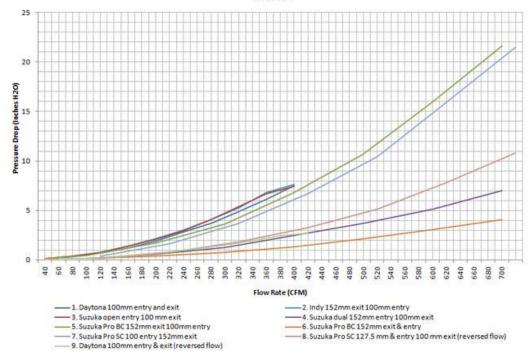
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## **Graph Comparing Flow Rates of Different Air Induction Kits**

The graph below shows flow rate in cubic feet per minute (CFM) against pressure loss across the filter measured in inches of water (Inches H2O). Measurements were taken for each air induction kit with 100mm inlet/outlet pipe, however, as the larger air boxes are not designed for use with a 100mm inlet pipe so flow graphs with their optimum intake size have been included. The larger Suzuka Pro is designed to use a 127.5 mm or a 152mm inlet pipe allowing it to flow much more air.

 $1"/H_2O = 2.49 \text{ mbar}$ 

## Graph Comparing the flow rate vs pressure loss for our range of remote filters





## **Intake Sizing**

An inlet that is too small will cause a pressure drop inside the air box restricting performance. The inlet sizing table (below) shows the minimum recommended inlet/ducting size for a power output category. The larger the power output of an engine the more air it will require to run at peak efficiency, therefore a larger intake is needed as power increases. Multiple smaller inlets can be used to achieve the same open inlet area as a larger intake, for example, if a larger inlet pipe won't fit on the air box, multiple smaller inlet or <u>oval inlet pipes</u> could be used to create a comparable open area. <u>High flow alloy straight trumpets can also be used as intakes.</u>

BHP Category	Open Area (cm²)	Inlet Diameter (mm)
1 - 150	44.18	75.0
150 - 205	56.75	85.0
205 - 265	78.54	100.0
265 - 325	127.68	127.5
325 +	181.46	152.0

On typical engines 150CFM is required for each 100BHP
On high performance engines 130CFM is required for each 100 BHP

The formula below shows the formula for required airflow to the engine in cubic feet per minute.

CFM = Engine Capacity (Cubic Inches) / 3464 x Max RPM 1L = 61.0237in<sup>3</sup>

For example a 5.7 litre engine requires 703CFM of air at 7000rpm : 703 CFM = 347.84CI / 3464 \* 7000RPM

Or if supercharged: CFM = (CI x RPM / 3456) x (boost [psi] / 14.7 + 1)

